

5/12

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22470
<b>Description:</b> Lever Assembly	<b>Part Number:</b>	D3379-043
<b>Dwg:</b> D3379 Rev. A page 3	<b>Qty:</b>	2012
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.02.16	2012
2	MFA	Fabricate plate as per Dwg D3379 Material: AISI 1010-1025 Mild Steel Bar 0.250" x 1.250" (M1010-B0.250x01.250) Identify as D3379-5 Batch: M16634	CPL	05-02-23	12
3	MFA	Cut and Drill tube as per Dwg D3379 Material: AISI 1018-1025 Mild Steel Tube 1.250" x 0.109" wall (M1018TR1.250W.109) Identify as D3379-3 Batch: M16632	CPL	05-02-07	12
4	MFA	Insert D3379-5 plate into D3379-3 lever. Assemble and weld as per Dwg D3379 Pick: Qty Part Number Description Batch A/R N/A Steel Rod M11678	CPL	05-03-07	12
5	MFA	Deburr Lever Assembly	CPL	05-02-23	12
6	QC5	Inspect work to Step 5	JD	05/23/22	12
7	MFA	Identify and Stock in MFA cell	CPL	05-03-22	12
8	AC	Cost / part: 15.37	545	05.03.29	12
9	DC	Close W/O 23.44 Inspect Level 21	KJ	05.03.28	12

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

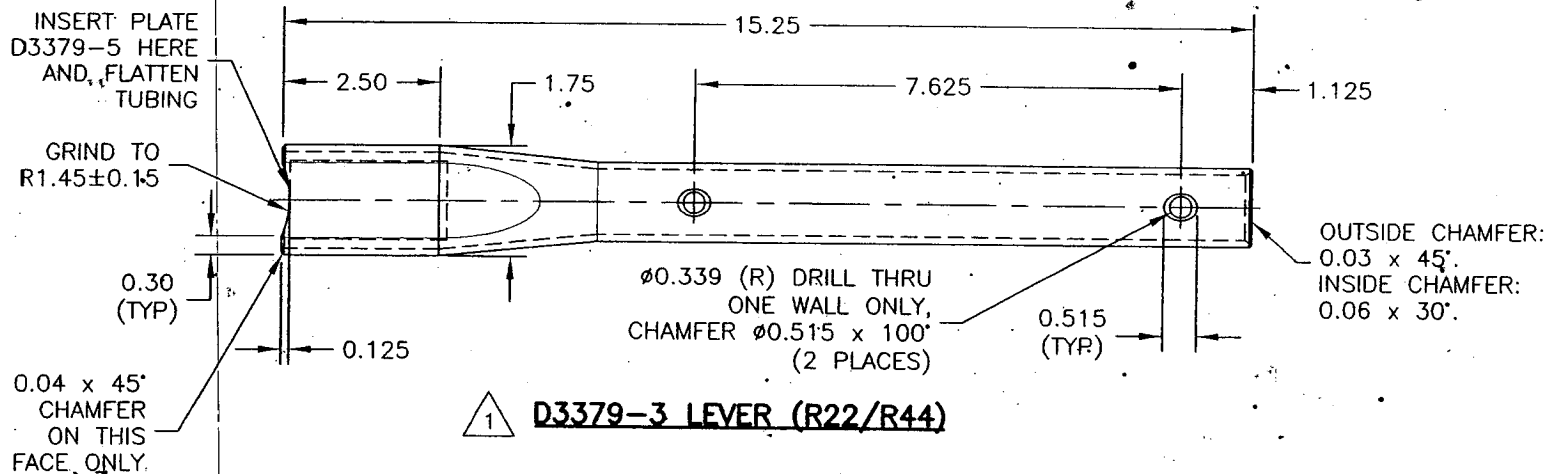
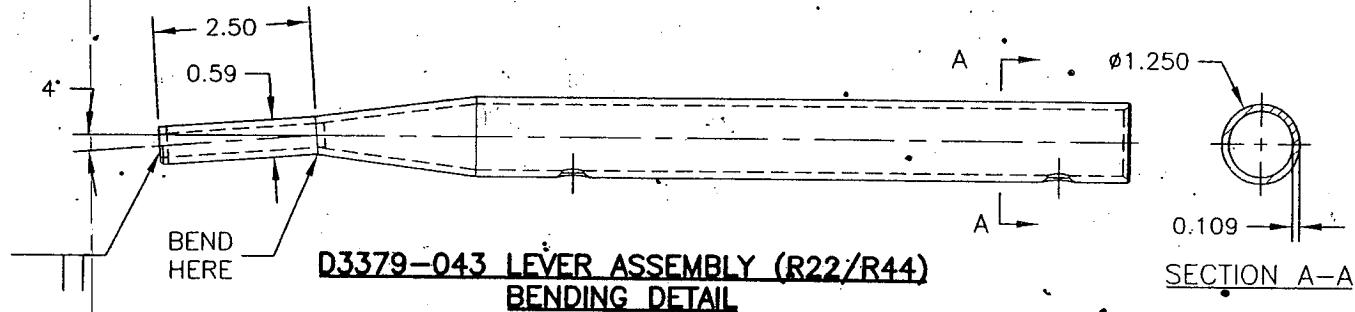
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

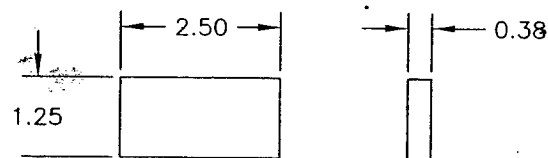
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART****PRELIMINARY ISSUE**

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
DATE	DRAWING NO.	REV. A
04.12.13	D3379	SHEET 3 OF 3
	TITLE	SCALE
	ARM WELDMENT	1:3



1 **D3379-3 LEVER (R22/R44)**



2 **D3379-5 PLATE (R22/R44)**

**NOTES:**

- 1) MATERIAL: 1018-1025 ROUND TUBING MILD STEEL SEAMLESS (REF. DART SPEC. M1018TR1.250W.109)
- 2) MATERIAL: 1010-1025 BAR MILD STEEL (REF. DART SPEC. M1010-B0.250x 01.250)
- 3) WELD PER QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERING  
WITHOUT NOTICE  
CONTROLLED COPY  
TO AMENDMENT  
WORK ORDER  
NO. 22470

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 15, 2005  
03:37 pm

Work Order No	: 0022470	Department Code:	
Project Name	: D3379-043	Burden Flags	: NNNNNNN
Project For	: WK512	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3379-043	Invoice Number	:
Description	: Lever Assembly	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 12	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 02-15-05	Actual Margin	: 0.000%
Est Finish Date	: 03-10-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00